

conjunction with a controller monitoring of sensed information from various dispensing system sub-systems.

*KM 9/25/07*  
**Page 81, paragraph 3 continuing to Page 82, please replace with the following:**

Figures 29A and Figures 40-43, and 48 provide additional detail as to the arrangement of front cap assembly 308 which comprises inner front cap 438 and outer front cap 440. Front inner cap 438 performs the function of providing a rigid support for the Teflon mixing chamber 312 subject to the compressive load of compressions means 316. This function being similar to that of the front cap described in co-pending application No. 10/623,716, filed on July 22, 2003 and entitled "Dispenser Mixing Module and Method of Assembling and Using Same," which is incorporated by reference.

**Page 150, paragraph 1, continuing to Page 151, please replace with the following:**

With the cam latches and handle in the front face closed mode (shown in figure 139 and figure 7 with latches 1008 and 1010 engaged with pin stubs 1012, 1014), the driven rollers are positioned in proper nip location in relationship to the drive rollers 84 and 86 that are preferably of a softer high friction material as in an elastomer (e.g., natural or synthetic rubber) to facilitate sufficient driving contact with the film being driven by the rollers. In addition to proper film drive positioning brought about by the latched front access door arrangement, the heater jaw is also appropriately positioned to achieve a proper cut and/or seal relationship relative to the opposite jaw. As shown by Figures 2, 15 and 15A, front access door is preferably enclosed or covered over with front access panel 1032, which is shown in Figure 15A to be pivotable about a vertical access and then slideable back along side frame 68 as shown by the same door referenced 1032A in Figure 15A to provide for rotation down of the frame sections 71 and 73 (which can also be provided with an integrated outer cover facings supported, for example, as the exterior of heater jar 124). Figure 15B shows a side elevational view of front access door 181 in a flipped down state ready for servicing (Figure 15B also shows the spindle in the replace roll mode-although to avoid contact between the spindle and front access door it is preferable to carry out the roll servicing and front access door component servicing at separate times as it provides for a more compact overall system). As shown in Figure 15A and face plate 1034 is secured at its opposite ends to the frame sections 66 and 68, and supports touch pad button set 1036 for operator manipulation (e.g., a set of bag size control panel buttons). The buttons are